



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4435-041
Job Sheet 172976



Part No: D4435-041

Job Qty: 4 ea

Part Name: Bracket Assembly



Part Weight: 0 lbs

Job Created: 2/23/18

Due Date: 3/5/18

Type: Stock

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Logan David

Description:

Note: DWG REV B SHEETS 1,4 IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP REV:B 12.03.06 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		SC 18/03/20
100	Waterjet	4 pcs	3/3/18	3/3/18	0.02	0.28	Waterjet1		SC 19/07/22
110	QC	4 pcs	3/3/18	3/3/18	0.00	0.00	QC2 Waterjet-3		SC 18/03/22
120	QC	4 pcs	3/3/18	3/3/18	0.00	0.00	QC8-4		38
130	HandFinish	4 pcs	3/3/18	3/3/18	0.00	0.14	HandFinish1		SA 18-3-26
135	QC	4 pcs	3/3/18	3/3/18	0.00	0.00	QC7-3		BL 18-4-2
140	Powdercoat	4 pcs	3/3/18	3/3/18	0.00	0.14	Powdercoat4		BL 18-4-2
150	QC	4 pcs	3/3/18	3/3/18	0.00	0.00	QC3		11 APR 0 2 2018
160	Small Fab	4 pcs	3/5/18	3/5/18	0.00	0.54	Small Fab-6		9-89 FF
170	QC	4 pcs	3/5/18	3/5/18	0.00	0.00	QC5		38
190	Packaging	4 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-2		8-89 APR 0 4 2018
200	QC21-SA	4 Ea	3/5/18	3/5/18	0.00	0.00	QC21		21 APR 0 5 2018

11 138700

STARTS 9:30

OUT 3:00 FINISH 1 9:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.1720 sf (.043 ea)	90-Start up Operation	
D4441-1	Rubber Seal	1.1664 Ea (.2916 ea)	160-Small Fab	F151347

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	0	236	0
160-Small Fab	D4441-1	1	157	0

242199

Part Specifications

Specifications could not be found.

Plex 2/23/18 12:49 PM dart.logan.david

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Container No: S054144

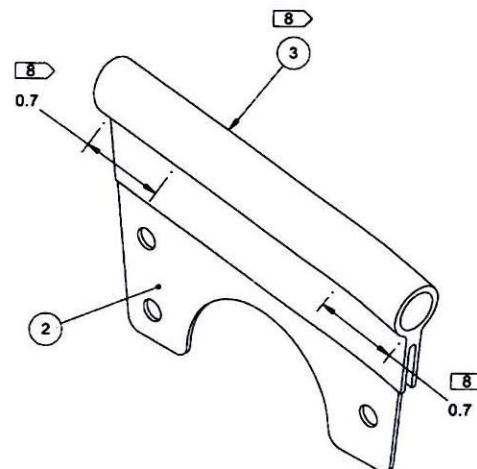


Part: D4435-041
Job No: 172976
Serial No/Batch: S054144
Revision:
Inspector:

Date: 03/23/18

CAI
11
980

ITEM	QTY -041	PART NUMBER	DESCRIPTION
1	X	D4435-041	BRACKET ASSEMBLY
2	1	D4435-1	BRACKET
3	1	D4441-1-035	RUBBER SEAL
4	A/R	3M 1300/1300L	ADHESIVE



D4435-041 BRACKET ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.04 lbs
- 8) GLUE RUBBER SEAL TO BRACKET EDGE USING 3M 1300/1300L ADHESIVE, EXCEPT 0.7" FROM EACH END. ENSURE BRACKET IS COMPLETELY INSERTED INTO GROOVE OF RUBBER SEAL

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WITHOUT NOTICE
WORK ORDER

NO. 172976 22

20180226

RELEASED
2012-03-02

B	ADD A HOLE TO D4435-041 (ZN C7-11)	RF	12.01.27
A	NEW ISSUE	RF	12.01.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	16	DRAWING NO.	REV. B
MFG. APPR.	16	D4435	SHEET 1 OF 11
APPROVED	16	TITLE	SCALE
DE APPR.	16	BRACKET	NTS
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